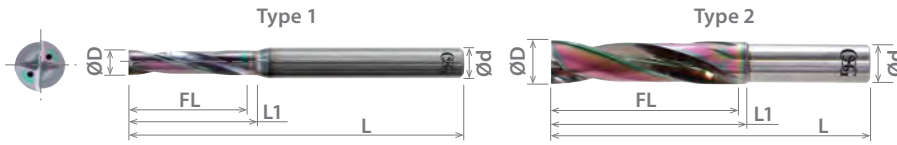


List 5720

A BRAND ADFO-3D, Flat Drill



SPEED FEED 317
CARBIDE
EgiAs
2 FLUTE
STUB
20°
SHANK h6
PACKED 1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
3 ≤ D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number		Diameter (D)					Flute Length		Neck Length	Overall Length	Shank Diameter		Type
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L1 (mm)	L (mm)	d (in)	d (mm)		
3334300	●	-	-	-	3.000	0.11811	15.00	16.00	55.00	-	4.00	1	
3334302	●	-	-	-	3.100	0.12205	15.00	16.00	55.00	-	4.00	1	
572012517	●	1/8	-	-	3.175	0.12500	15.00	17.00	55.00	0.125	-	2	
3334304	●	-	-	-	3.200	0.12598	15.00	16.00	55.00	-	4.00	1	
3334305	●	-	-	-	3.300	0.12992	15.00	16.00	55.00	-	4.00	1	
3334306	●	-	-	-	3.400	0.13386	16.00	17.00	55.00	-	4.00	1	
3334307	●	-	-	-	3.500	0.13780	16.00	17.00	55.00	-	4.00	1	
3334309	●	-	-	-	3.600	0.14173	16.00	17.00	55.00	-	4.00	1	
3334312	●	-	-	-	3.700	0.14567	16.00	17.00	55.00	-	4.00	1	
3334313	●	-	-	-	3.800	0.14961	19.00	20.00	60.00	-	4.00	1	
3334314	●	-	-	-	3.900	0.15354	19.00	20.00	60.00	-	4.00	1	
572015617	●	5/32	-	-	3.969	0.15625	19.00	20.00	60.00	0.188	-	1	
3334315	●	-	-	-	4.000	0.15748	19.00	20.00	60.00	-	4.00	2	
3334317	●	-	-	-	4.100	0.16142	21.00	22.00	60.00	-	6.00	1	
3334318	●	-	-	-	4.200	0.16535	21.00	22.00	60.00	-	6.00	1	
3334319	●	-	-	-	4.300	0.16929	21.00	22.00	60.00	-	6.00	1	
3334320	●	-	-	-	4.400	0.17323	21.00	22.00	60.00	-	6.00	1	
3334321	●	-	-	-	4.500	0.17717	21.00	22.00	60.00	-	6.00	1	
3334323	●	-	-	-	4.600	0.18110	21.00	22.00	60.00	-	6.00	1	
3334326	●	-	-	-	4.700	0.18504	21.00	22.00	60.00	-	6.00	1	
572018717	●	3/16	-	-	4.763	0.18750	24.00	27.00	65.00	0.188	-	2	
3334327	●	-	-	-	4.800	0.18898	24.00	25.00	65.00	-	6.00	1	
3334328	●	-	-	-	4.900	0.19291	24.00	25.00	65.00	-	6.00	1	
3334329	●	-	-	-	5.000	0.19685	24.00	25.00	65.00	-	6.00	1	
3334331	●	-	-	-	5.100	0.20079	24.00	25.00	65.00	-	6.00	1	
3334332	●	-	-	-	5.200	0.20472	24.00	25.00	65.00	-	6.00	1	
3334333	●	-	-	-	5.300	0.20866	24.00	25.00	65.00	-	6.00	1	
3334334	●	-	-	-	5.400	0.21260	27.00	28.00	65.00	-	6.00	1	
3334335	●	-	-	-	5.500	0.21654	27.00	28.00	65.00	-	6.00	1	
572021817	●	7/32	-	-	5.556	0.21875	27.00	28.00	65.00	0.250	-	1	
3334338	●	-	-	-	5.600	0.22047	27.00	28.00	65.00	-	6.00	1	
3334339	●	-	-	-	5.700	0.22441	27.00	28.00	65.00	-	6.00	1	
3334340	●	-	-	-	5.800	0.22835	27.00	28.00	65.00	-	6.00	1	
3334341	●	-	-	-	5.900	0.23228	27.00	28.00	65.00	-	6.00	1	
3334342	●	-	-	-	6.000	0.23622	27.00	28.00	65.00	-	6.00	2	
3334344	●	-	-	-	6.100	0.24016	30.00	31.00	70.00	-	8.00	1	
3334345	●	-	-	-	6.200	0.24409	30.00	31.00	70.00	-	8.00	1	
3334346	●	-	-	-	6.300	0.24803	30.00	31.00	70.00	-	8.00	1	
572025017	●	1/4	-	E	6.350	0.25000	30.00	32.00	70.00	0.250	-	2	
3334347	●	-	-	-	6.400	0.25197	30.00	31.00	70.00	-	8.00	1	
3334348	●	-	-	-	6.500	0.25591	30.00	31.00	70.00	-	8.00	1	
3334350	●	-	-	-	6.600	0.25984	30.00	31.00	70.00	-	8.00	1	
3334351	●	-	-	-	6.700	0.26378	30.00	31.00	70.00	-	8.00	1	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



CONTINUED ➔

P Steel					M Stainless Steel			K Cast Iron	N Non-Ferrous		S HRSA		H Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High							6061	7075							Casting
1010	1035	1065	4140	4340	300	400	17-4 PH		6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○	○	○				○	○	○	○

○ Good ○ Best





List 5720 (Continued)

A BRAND ADFO-3D, Flat Drill



SPEED FEED
317

CARBIDE

EgiAs



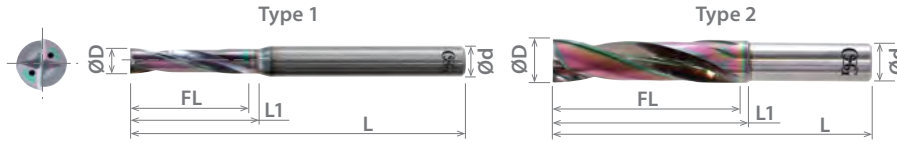
2 FLUTE

STUB

20°

SHANK
h6

PACKED
1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
3 ≤ D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number	Image	Diameter (D)					Flute Length		Neck Length	Overall Length	Shank Diameter		Type
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L1 (mm)	L (mm)	d (in)	d (mm)		
3334352	●	-	-	-	6.800	0.26772	30.00	31.00	70.00	-	8.00	1	
3334353	●	-	-	-	6.900	0.27165	30.00	31.00	70.00	-	8.00	1	
3334354	●	-	-	-	7.000	0.27559	30.00	31.00	70.00	-	8.00	1	
3334356	●	-	-	-	7.100	0.27953	34.00	35.00	75.00	-	8.00	1	
572028117	●	9/32	-	-	7.144	0.28125	34.00	34.00	75.00	0.313	-	1	
3334357	●	-	-	-	7.200	0.28346	34.00	35.00	75.00	-	8.00	1	
3334358	●	-	-	-	7.300	0.28740	34.00	35.00	75.00	-	8.00	1	
3334359	●	-	-	-	7.400	0.29134	34.00	35.00	75.00	-	8.00	1	
3334360	●	-	-	-	7.500	0.29528	34.00	35.00	75.00	-	8.00	1	
3334361	●	-	-	-	7.600	0.29921	34.00	35.00	75.00	-	8.00	1	
3334362	●	-	-	-	7.700	0.30315	34.00	35.00	75.00	-	8.00	1	
3334363	●	-	-	-	7.800	0.30709	34.00	35.00	75.00	-	8.00	1	
3334364	●	-	-	-	7.900	0.31102	34.00	35.00	75.00	-	8.00	1	
572031217	●	5/16	-	-	7.938	0.31250	34.00	36.00	75.00	0.313	-	2	
3334365	●	-	-	-	8.000	0.31496	34.00	35.00	75.00	-	8.00	2	
3334367	●	-	-	-	8.100	0.31890	38.00	39.00	80.00	-	10.00	1	
3334368	●	-	-	-	8.200	0.32283	38.00	39.00	80.00	-	10.00	1	
3334369	●	-	-	-	8.300	0.32677	38.00	39.00	80.00	-	10.00	1	
572032817	●	21/64	-	-	8.334	0.32813	38.00	37.00	80.00	0.375	-	1	
3334370	●	-	-	-	8.400	0.33071	38.00	39.00	80.00	-	10.00	1	
3334371	●	-	-	-	8.500	0.33465	38.00	39.00	80.00	-	10.00	1	
3334373	●	-	-	-	8.600	0.33858	38.00	39.00	80.00	-	10.00	1	
3334374	●	-	-	-	8.700	0.34252	38.00	39.00	80.00	-	10.00	1	
3334375	●	-	-	-	8.800	0.34646	38.00	39.00	80.00	-	10.00	1	
3334376	●	-	-	-	8.900	0.35039	38.00	39.00	80.00	-	10.00	1	
3334377	●	-	-	-	9.000	0.35433	38.00	39.00	80.00	-	10.00	1	
3334379	●	-	-	-	9.100	0.35827	42.00	43.00	85.00	-	10.00	1	
572035917	●	23/64	-	-	9.128	0.35938	42.00	43.00	85.00	0.375	-	1	
3334380	●	-	-	-	9.200	0.36220	42.00	43.00	85.00	-	10.00	1	
3334381	●	-	-	-	9.300	0.36614	42.00	43.00	85.00	-	10.00	1	
3334382	●	-	-	-	9.400	0.37008	42.00	43.00	85.00	-	10.00	1	
3334383	●	-	-	-	9.500	0.37402	42.00	43.00	85.00	-	10.00	1	
572037517	●	3/8	-	-	9.525	0.37500	42.00	44.00	85.00	0.375	-	2	
3334384	●	-	-	-	9.600	0.37795	42.00	43.00	85.00	-	10.00	1	
3334385	●	-	-	-	9.700	0.38189	42.00	43.00	85.00	-	10.00	1	
3334386	●	-	-	-	9.800	0.38583	42.00	43.00	85.00	-	10.00	1	
3334387	●	-	-	-	9.900	0.38976	42.00	43.00	85.00	-	10.00	1	
3334388	●	-	-	-	10.000	0.39370	42.00	43.00	85.00	-	10.00	2	
3334390	●	-	-	-	10.100	0.39764	46.00	47.00	90.00	-	12.00	1	
3334391	●	-	-	-	10.200	0.40157	46.00	47.00	90.00	-	12.00	1	
3334392	●	-	-	-	10.300	0.40551	46.00	47.00	90.00	-	12.00	1	
572040617	●	13/32	-	-	10.319	0.40625	46.00	48.00	90.00	0.438	-	1	
3334393	●	-	-	-	10.400	0.40945	46.00	47.00	90.00	-	12.00	1	
3334394	●	-	-	-	10.500	0.41339	46.00	47.00	90.00	-	12.00	1	
3334395	●	-	-	-	10.600	0.41732	46.00	47.00	90.00	-	12.00	1	
3334396	●	-	-	-	10.700	0.42126	46.00	47.00	90.00	-	12.00	1	
3334397	●	-	-	-	10.800	0.42520	46.00	47.00	90.00	-	12.00	1	
3334398	●	-	-	-	10.900	0.42913	46.00	47.00	90.00	-	12.00	1	
3334399	●	-	-	-	11.000	0.43307	46.00	47.00	90.00	-	12.00	1	
3334401	●	-	-	-	11.100	0.43701	50.00	51.00	95.00	-	12.00	1	
572043717	●	7/16	-	-	11.113	0.43750	50.00	52.00	95.00	0.438	-	2	
3334402	●	-	-	-	11.200	0.44094	50.00	51.00	95.00	-	12.00	1	
3334403	●	-	-	-	11.300	0.44488	50.00	51.00	95.00	-	12.00	1	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



List 5720 (Continued)

A BRAND ADFO-3D, Flat Drill



SPEED FEED
317

CARBIDE

EgiAs



2 FLUTE

STUB

20°

SHANK
h6

PACKED
1 PIECE

EDP Number		Diameter (D)					Flute Length	Neck Length	Overall Length	Shank Diameter		Type
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L1 (mm)	L (mm)	d (in)	d (mm)	
3334404	●	-	-	-	11.400	0.44882	50.00	51.00	95.00	-	12.00	1
3334405	●	-	-	-	11.500	0.45276	50.00	51.00	95.00	-	12.00	1
572045317	●	29/64	-	-	11.509	0.45313	50.00	52.00	95.00	0.500	-	1
3334406	●	-	-	-	11.600	0.45669	50.00	51.00	95.00	-	12.00	1
3334407	●	-	-	-	11.700	0.46063	50.00	51.00	95.00	-	12.00	1
3334408	●	-	-	-	11.800	0.46457	50.00	51.00	95.00	-	12.00	1
3334409	●	-	-	-	11.900	0.46850	50.00	51.00	95.00	-	12.00	1
572046817	●	15/32	-	-	11.906	0.46875	50.00	52.00	95.00	0.500	-	1
3334410	●	-	-	-	12.000	0.47244	50.00	51.00	95.00	-	12.00	2
3334412	●	-	-	-	12.100	0.47638	56.00	57.00	100.00	-	14.00	1
3334413	●	-	-	-	12.200	0.48031	56.00	57.00	100.00	-	14.00	1
3334414	●	-	-	-	12.300	0.48425	56.00	57.00	100.00	-	14.00	1
3334415	●	-	-	-	12.400	0.48819	56.00	57.00	100.00	-	14.00	1
3334416	●	-	-	-	12.500	0.49213	56.00	57.00	100.00	-	14.00	1
3334417	●	-	-	-	12.600	0.49606	56.00	57.00	100.00	-	14.00	1
3334418	●	1/2	-	-	12.700	0.50000	56.00	57.00	100.00	-	14.00	1
3334419	●	-	-	-	12.800	0.50394	56.00	57.00	100.00	-	14.00	1
3334420	●	-	-	-	12.900	0.50787	56.00	57.00	100.00	-	14.00	1
3334421	●	-	-	-	13.000	0.51181	56.00	57.00	100.00	-	14.00	1
3334422	●	-	-	-	13.100	0.51575	60.00	61.00	105.00	-	14.00	1
3334423	●	-	-	-	13.200	0.51969	60.00	61.00	105.00	-	14.00	1
3334424	●	-	-	-	13.300	0.52362	60.00	61.00	105.00	-	14.00	1
3334425	●	-	-	-	13.400	0.52756	60.00	61.00	105.00	-	14.00	1
3334426	●	-	-	-	13.500	0.53150	60.00	61.00	105.00	-	14.00	1
3334427	●	-	-	-	13.600	0.53543	60.00	61.00	105.00	-	14.00	1
3334428	●	-	-	-	13.700	0.53937	60.00	61.00	105.00	-	14.00	1
3334429	●	-	-	-	13.800	0.54331	60.00	61.00	105.00	-	14.00	1
3334430	●	-	-	-	13.900	0.54724	60.00	61.00	105.00	-	14.00	1
3334431	●	-	-	-	14.000	0.55118	60.00	61.00	105.00	-	14.00	2
3334432	●	-	-	-	14.100	0.55512	64.00	65.00	110.00	-	16.00	1
3334433	●	-	-	-	14.200	0.55906	64.00	65.00	110.00	-	16.00	1
572056217	●	9/16	-	-	14.288	0.56250	64.00	66.00	110.00	0.625	-	1
3334434	●	-	-	-	14.300	0.56299	64.00	65.00	110.00	-	16.00	1
3334435	●	-	-	-	14.400	0.56693	64.00	65.00	110.00	-	16.00	1
3334436	●	-	-	-	14.500	0.57087	64.00	65.00	110.00	-	16.00	1
3334437	●	-	-	-	14.600	0.57480	64.00	65.00	110.00	-	16.00	1
3334438	●	-	-	-	14.700	0.57874	64.00	65.00	110.00	-	16.00	1
3334439	●	-	-	-	14.800	0.58268	64.00	65.00	110.00	-	16.00	1
3334440	●	-	-	-	14.900	0.58661	64.00	65.00	110.00	-	16.00	1
3334441	●	-	-	-	15.000	0.59055	64.00	65.00	110.00	-	16.00	1
3334442	●	-	-	-	15.100	0.59449	68.00	69.00	115.00	-	16.00	1
3334443	●	-	-	-	15.200	0.59843	68.00	69.00	115.00	-	16.00	1
3334444	●	-	-	-	15.300	0.60236	68.00	69.00	115.00	-	16.00	1
3334445	●	-	-	-	15.400	0.60630	68.00	69.00	115.00	-	16.00	1
3334446	●	-	-	-	15.500	0.61024	68.00	69.00	115.00	-	16.00	1
3334447	●	-	-	-	15.600	0.61417	68.00	69.00	115.00	-	16.00	1
3334448	●	-	-	-	15.700	0.61811	68.00	69.00	115.00	-	16.00	1
3334449	●	-	-	-	15.800	0.62205	68.00	69.00	115.00	-	16.00	1
572062517	●	5/8	-	-	15.875	0.62500	68.00	70.00	115.00	0.625	-	2

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



CONTINUED ➔

P Steel					M Stainless Steel			K Cast Iron	N Non-Ferrous		S HRSA		H Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel				Cast Iron	Aluminum		Nickel Alloy	Titanium							
Low	Medium	High			300	400	17-4 PH		6061	7075			Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○		○	○	○	○	○	○	○	○
1018	1045				○	○	○	○	○	○		○	○	○	○	○	○	○	○

○ Good ○ Best





List 5720 (Continued)

A BRAND ADFO-3D, Flat Drill



SPEED FEED
317

CARBIDE

EgiAs



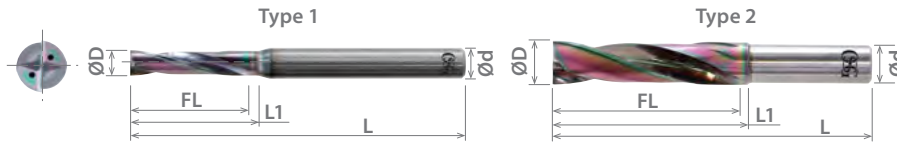
2 FLUTE

STUB

20°

SHANK
h6

PACKED
1 PIECE



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
3 ≤ D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 18	+0 / -0.027	+0 / -0.0011
18 < D ≤ 20	+0 / -0.033	+0 / -0.0013

EDP Number		Diameter (D)					Flute Length		Neck Length	Overall Length	Shank Diameter		Type
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L1 (mm)	L (mm)	d (in)	d (mm)		
3334450	●	-	-	-	15.900	0.62598	68.00	69.00	115.00	-	16.00	1	
3334451	●	-	-	-	16.000	0.62992	68.00	69.00	115.00	-	16.00	2	
3334452	●	-	-	-	16.500	0.64961	74.00	75.00	125.00	-	18.00	1	
3334453	●	-	-	-	17.000	0.66929	74.00	75.00	125.00	-	18.00	1	
572068717	●	11/16	-	-	17.463	0.68750	78.00	80.00	130.00	0.750	-	1	
3334454	●	-	-	-	17.500	0.68898	78.00	79.00	130.00	-	18.00	1	
3334455	●	-	-	-	18.000	0.70866	78.00	79.00	130.00	-	18.00	2	
3334456	●	-	-	-	18.500	0.72835	84.00	85.00	135.00	-	20.00	1	
3334457	●	-	-	-	19.000	0.74803	84.00	85.00	135.00	-	20.00	1	
572075017	●	3/4	-	-	19.050	0.75000	88.00	90.00	140.00	0.750	-	2	
3334458	●	-	-	-	19.500	0.76772	88.00	89.00	140.00	-	20.00	1	
3334459	●	-	-	-	20.000	0.78740	88.00	89.00	140.00	-	20.00	2	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium	Hardened Steel							
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340	300	400	17-4 PH		6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○	○	○				○	○		

○ Good ○ Best

